

PHARMACEUTICAL BLISTER/LID FOIL

Technical Data:

Alu Blister Foil 20my Hard Temper	Foil structure: Print Primer Lacquer 1.5gr/m2+/- 0.5gr Aluminum 20my hard 54.0gr/m2+/-8% Heat-seal Lacquer Acrylic vinyl coating 6-8gr/m2+/-1.0gr Total weight 62.5gr/m2+/-8 % (total thickness 28my+/-8%)
Description	Aluminum Foil, Hard temper, 20my, one side lacquered with heat resistant print primer, the other side heat-seal lacquered to seal to rigid PVC and PVDC sheet, in rolls, plain or printed, max 4 color text rotogravure printing
Technical Details	Tensile strength: more than 150n/mm2 Elongation: 1%-5% Sealing temperature: 180-240 degree Bond strength: more than 8.0n/15mm to PVC At 160 degree, 1 sec, 4kp/cm2
Reels	Cores(Paper or steel): 76 or 150 mm Max reel width: 660mm
Appearance	Rolling up tightly and evenly, neat sides, uneven difference is less than 2mm, not have any obvious variation or loose for inner core, no serious broken and concave outside presented, the point pieced together per 500m is no more than 1.
Fluorescent substance Residue Oxide Heavy Metals(Pb)	none less than 4mg/0.02m2 less than 1.0ml(Titration with 0.02M Kmn)4) less than 0.25ppm



LACQUER / COLOUR / PRINT
ALUMINIUM FOIL
HEATSEAL LACQUER

* The above mentioned data sheet should, however, only be regarded as a general guide to product properties and not as a guarantee. Some of the properties can be changed and improved by SUNKING's development in technology.